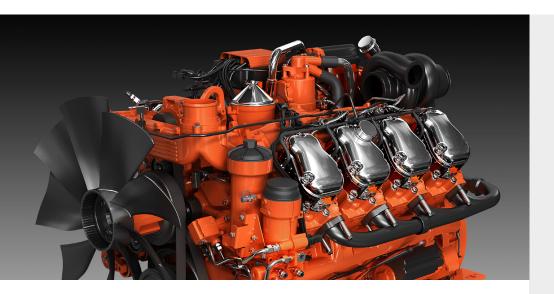


# DC16 084A. 367 kW (400 kVA)

US Tier 4f



The industrial engines from Scania are based on a robust design with a strength optimised cylinder block containing wet cylinder liners that can easily be exchanged. Individual cylinder heads with 4 valves per cylinder promotes repairability and fuel economy.

The engine is equipped with a Scania developed Engine Management System, EMS, in order to ensure the control of all aspects related to engine performance. The injection system is Scania's XPI (Extra High Pressure Injection), a common rail system that in combination with SCR (Selective Catalytic Reduction) and EGR (Exhaust Gas Recirculation) gives low exhaust emissions with good fuel economy and a high torque. The engine can be fitted with many accessories such as air cleaners, silencers, PTOs and flywheels in order to suit a variety of installations.

	Engine speed (rpm)
	1800 rpm (60 Hz)
	PRP
Gross power (kW)	367
Gross power (kWe)	325
Gross power (kVA)	400
Gross torque (Nm)	1947
Spec fuel consumption. Full load (g/kWh)	199
Spec fuel consumption. 3/4 load (g/kWh)	204
Spec fuel consumption. 1/2 load (g/kWh)	216
Reductant consumption. Full load (g/kWh)	11
Heat rejection to coolant (kW)	195

**PRP** – **Prime power**: For continuous operation at varying load. Max mean load factor of 70% of rated power over 24 h of operation. 1 hour/12 hours period of accumulated peak overload to 110%.

#### Standard equipment

- Scania Engine Management System, EMS
- Extra high pressure fuel injection system, XPI
- Turbocharger (VGT)
- Fuel filter and extra pre-filter with water separator
- Fuel heater
- · Oil filter, full flow
- · Centrifugal oil cleaner
- Oil cooler, integrated in block
- Oil filler, in valve cover
- · Deep front oil sump
- · Oil dipstick, in block
- · Magnetic drain plug for oil draining
- Starter, 1-pole 7.0 kW
- Alternator, 1-pole 100 A
- Flywheel, for use with friction clutch
- Silumin flywheel housing, SAE 1 flange
- Front-mounted engine brackets
- SCR system
- · EGR system
- Open crankcase ventilation
- Operator's manual

## Optional equipment

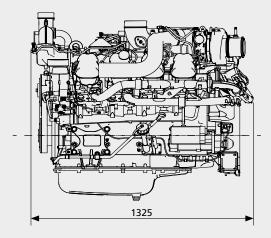
- Cooling package
- Puller and pusher fans
- Side-mounted PTO
- Exhaust connections
- Control and instrument panels
- Engine heater
- Stiff rubber engine suspension
- · Air cleaner
- Closed crankcase ventilation
- Studs in flywheel housing
- · Low coolant level reaction
- Ramp start delay
- Ramp up rate

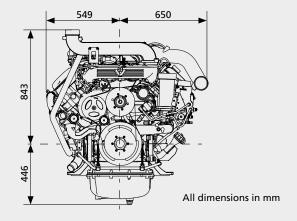


## US Tier 4f

## **Engine description**

No of cylinders	90° V8
Working principle	4-stroke
Firing order	1 - 5 - 4 - 2 - 6 - 3 - 7 - 8
Displacement	16.4 litres
Bore x stroke	130 x 154 mm
Compression ratio	16.7:1
Weight	1375 kg (excl oil and coolant)
Piston speed at 1500 rpm	7.7 m/s
Piston speed at 1800 rpm	9.24 m/s
Camshaft	High position alloy steel
Pistons	Steel pistons
Connection rods	I-section press forgings of alloy steel
Crankshaft	Alloy steel with hardened
	and polished bearing surfaces
Oil capacity	35-45 dm³
Electrical system	1-pole 24 V

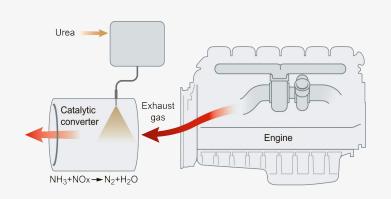








## EU Stage IV, US Tier 4f

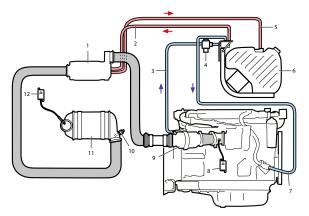


The principle for Scania SCR system

SCR (Selective Catalytic Reduction) technology is used on Scania's engines for EU Stage IV and US Tier 4f to reduce the  $\mathrm{NO}_{\mathrm{X}}$  content in the exhaust gases. A chemical process is started by injecting reductant, an urea and water mixture, into the exhaust gas stream. During injection the water evaporates and the urea breaks down to form ammonia. The ammonia then reacts with the nitrogen gases in the catalytic converter and forms harmless products such as nitrogen gas and water. Through the use of SCR the exhaust gases are purged of poisonous levels of  $\mathrm{NO}_{\mathrm{X}}$  in the best possible way. Scania is making use of a system that is carefully developed and tested in our own laboratory.

The reductant tank is available in different sizes and is heated by the engine's cooling system in order to avoid freezing of the urea solution; urea freezes at -11°C. The tank and a pump module are delivered as a unit which is fitted to brackets for an easy installation. The Scania system contains all mechanical and electrical parts needed except from the exhaust piping which is to be adapted according to the customers installation.

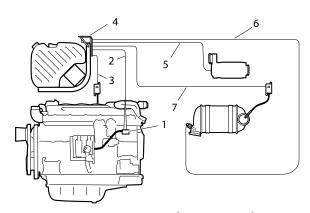
#### Mechanical system



		Standard	Optional
1	Evaporator module	✓	-
2	Reductant pressure line	2.5 m	4 m, 5 m, 6.5 m
3	Coolant hose for tank and pump heating	-	-
4	Coolant valve	✓	-
5	Reductant fluid return line	2.5 m	4 m, 5 m, 6.5 m
6	Reductant tank	38 I	45 I, 60 I, 63 I, 70 I
7	Coolant hose, return from tank and pump heating	-	-
8	NOx sensor with control unit	✓	-
9	Oxidation catalytic converter <sup>1)</sup>	Engine-mounted	Separately
10	Temperature sensor	✓	-
11	SCR catalyst	✓	-
12	NO <sub>x</sub> sensor with control unit	✓	-

<sup>1)</sup> Not DC13 085A or DC16.

## **Electric system**



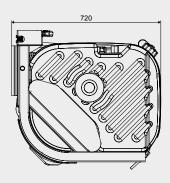
	Standard	Optional
1 Customer interface, SCR system	✓	_
2 between engine and SCR control unit	3 m	4.5 m, 6 m
3 NO <sub>x</sub> sensor electrical cable	3 m	4.5 m, 6 m
4 Electrical interface, SCR system	✓	-
5 Reductant doser electrical cable	3 m	4.5 m, 6 m
6 Temperature sensor electrical cable	3 m	4.5 m, 6 m, 9 m
7 NO <sub>x</sub> sensor electrical cable	3 m	4.5 m, 6 m, 9 m

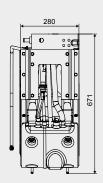


## EU Stage IV, US Tier 4f

#### Reductant tank - 38 litres

Total volume: 50 litres Filling volume: 38 litres





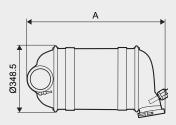
Other available sizes: 45 litres (total volume 62 litres)

60 litres (total volume 75 litres

63 litres (total volume 80 litres)

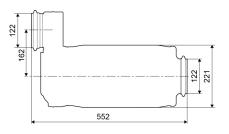
70 litres (total volume 88 litres)

## SCR catalyst

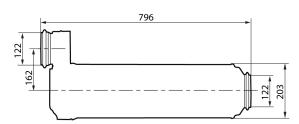


Engine	Dimensions A (mm)
DC09 (202 kW - 257 kW)	786
DC09 (276 kW - 294 kW)	900
DC13 (257 kW - 331 kW)	900
DC13 (368 kW - 405 kW)	970
DC16	970

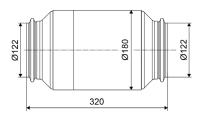
## Evaporator module (DC9 and DC13)



## **Evaporator module (DC16)**



## Oxidation catalytic converter (not DC13 085A or DC16)

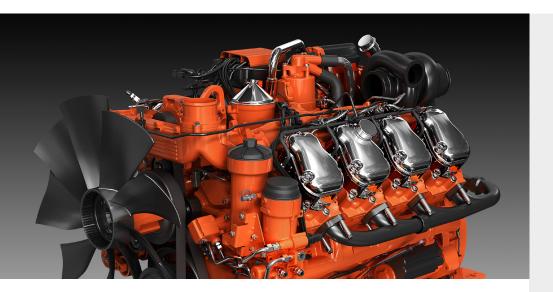






# DC16 084A. 436 kW (480 kVA)

US Tier 4f



The industrial engines from Scania are based on a robust design with a strength optimised cylinder block containing wet cylinder liners that can easily be exchanged. Individual cylinder heads with 4 valves per cylinder promotes repairability and fuel economy.

The engine is equipped with a Scania developed Engine Management System, EMS, in order to ensure the control of all aspects related to engine performance. The injection system is Scania's XPI (Extra High Pressure Injection), a common rail system that in combination with SCR (Selective Catalytic Reduction) and EGR (Exhaust Gas Recirculation) gives low exhaust emissions with good fuel economy and a high torque. The engine can be fitted with many accessories such as air cleaners, silencers, PTOs and flywheels in order to suit a variety of installations.

	Engine speed (rpm)
	1800 rpm (60 Hz)
	PRP
Gross power (kW)	436
Gross power (kWe)	325
Gross power (kVA)	480
Gross torque (Nm)	2313
Spec fuel consumption. Full load (g/kWh)	199
Spec fuel consumption. 3/4 load (g/kWh)	201
Spec fuel consumption. 1/2 load (g/kWh)	210
Reductant consumption. Full load (g/kWh)	11
Heat rejection to coolant (kW)	208

**PRP** – **Prime power**: For continuous operation at varying load. Max mean load factor of 70% of rated power over 24 h of operation. 1 hour/12 hours period of accumulated peak overload to 110%.

#### Standard equipment

- Scania Engine Management System, EMS
- Extra high pressure fuel injection system, XPI
- Turbocharger (VGT)
- Fuel filter and extra pre-filter with water separator
- Fuel heater
- · Oil filter, full flow
- · Centrifugal oil cleaner
- Oil cooler, integrated in block
- Oil filler, in valve cover
- Deep front oil sump
- · Oil dipstick, in block
- · Magnetic drain plug for oil draining
- Starter, 1-pole 7.0 kW
- Alternator, 1-pole 100 A
- Flywheel, for use with friction clutch
- Silumin flywheel housing, SAE 1 flange
- Front-mounted engine brackets
- SCR system
- · EGR system
- Open crankcase ventilation
- Operator's manual

## Optional equipment

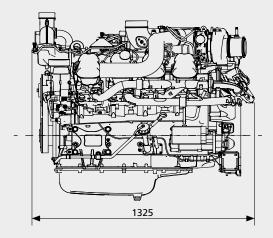
- Cooling package
- Puller and pusher fans
- Side-mounted PTO
- Exhaust connections
- Control and instrument panels
- Engine heater
- Stiff rubber engine suspension
- · Air cleaner
- Closed crankcase ventilation
- Studs in flywheel housing
- · Low coolant level reaction
- Ramp start delay
- Ramp up rate

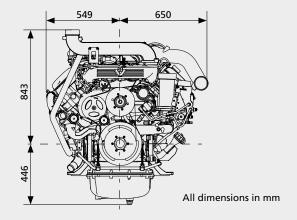


## US Tier 4f

## **Engine description**

No of cylinders	90° V8
Working principle	4-stroke
Firing order	1 - 5 - 4 - 2 - 6 - 3 - 7 - 8
Displacement	16.4 litres
Bore x stroke	130 x 154 mm
Compression ratio	16.7:1
Weight	1375 kg (excl oil and coolant)
Piston speed at 1500 rpm	7.7 m/s
Piston speed at 1800 rpm	9.24 m/s
Camshaft	High position alloy steel
Pistons	Steel pistons
Connection rods	I-section press forgings of alloy steel
Crankshaft	Alloy steel with hardened
	and polished bearing surfaces
Oil capacity	35-45 dm <sup>3</sup>
Electrical system	1-pole 24 V

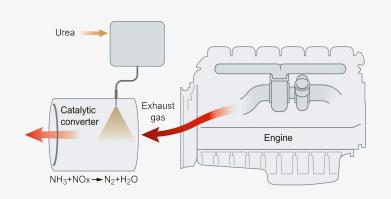








## EU Stage IV, US Tier 4f

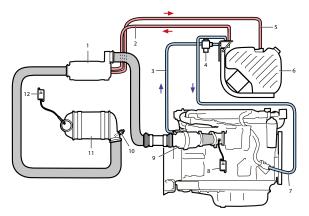


The principle for Scania SCR system

SCR (Selective Catalytic Reduction) technology is used on Scania's engines for EU Stage IV and US Tier 4f to reduce the  $\mathrm{NO}_{\mathrm{X}}$  content in the exhaust gases. A chemical process is started by injecting reductant, an urea and water mixture, into the exhaust gas stream. During injection the water evaporates and the urea breaks down to form ammonia. The ammonia then reacts with the nitrogen gases in the catalytic converter and forms harmless products such as nitrogen gas and water. Through the use of SCR the exhaust gases are purged of poisonous levels of  $\mathrm{NO}_{\mathrm{X}}$  in the best possible way. Scania is making use of a system that is carefully developed and tested in our own laboratory.

The reductant tank is available in different sizes and is heated by the engine's cooling system in order to avoid freezing of the urea solution; urea freezes at -11°C. The tank and a pump module are delivered as a unit which is fitted to brackets for an easy installation. The Scania system contains all mechanical and electrical parts needed except from the exhaust piping which is to be adapted according to the customers installation.

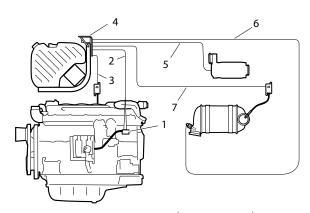
#### Mechanical system



		Standard	Optional
1	Evaporator module	✓	-
2	Reductant pressure line	2.5 m	4 m, 5 m, 6.5 m
3	Coolant hose for tank and pump heating	-	-
4	Coolant valve	✓	-
5	Reductant fluid return line	2.5 m	4 m, 5 m, 6.5 m
6	Reductant tank	38 I	45 I, 60 I, 63 I, 70 I
7	Coolant hose, return from tank and pump heating	-	-
8	NOx sensor with control unit	✓	-
9	Oxidation catalytic converter <sup>1)</sup>	Engine-mounted	Separately
10	Temperature sensor	✓	-
11	SCR catalyst	✓	-
12	NO <sub>x</sub> sensor with control unit	✓	-

<sup>1)</sup> Not DC13 085A or DC16.

## **Electric system**



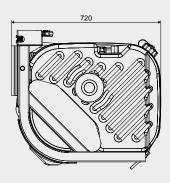
	Standard	Optional
1 Customer interface, SCR system	✓	_
2 between engine and SCR control unit	3 m	4.5 m, 6 m
3 NO <sub>x</sub> sensor electrical cable	3 m	4.5 m, 6 m
4 Electrical interface, SCR system	✓	-
5 Reductant doser electrical cable	3 m	4.5 m, 6 m
6 Temperature sensor electrical cable	3 m	4.5 m, 6 m, 9 m
7 NO <sub>x</sub> sensor electrical cable	3 m	4.5 m, 6 m, 9 m

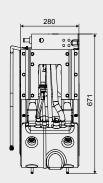


## EU Stage IV, US Tier 4f

#### Reductant tank - 38 litres

Total volume: 50 litres Filling volume: 38 litres





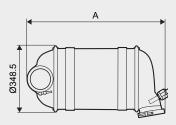
Other available sizes: 45 litres (total volume 62 litres)

60 litres (total volume 75 litres

63 litres (total volume 80 litres)

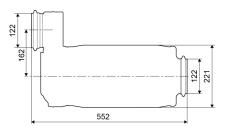
70 litres (total volume 88 litres)

## SCR catalyst

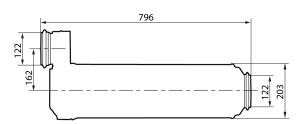


Engine	Dimensions A (mm)
DC09 (202 kW - 257 kW)	786
DC09 (276 kW - 294 kW)	900
DC13 (257 kW - 331 kW)	900
DC13 (368 kW - 405 kW)	970
DC16	970

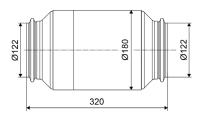
## Evaporator module (DC9 and DC13)



## **Evaporator module (DC16)**



## Oxidation catalytic converter (not DC13 085A or DC16)

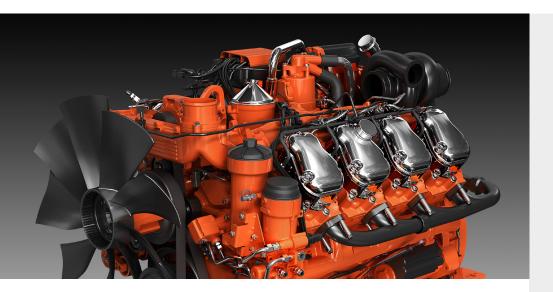






# DC16 084A. 448 kW (500 kVA)

US Tier 4f



The industrial engines from Scania are based on a robust design with a strength optimised cylinder block containing wet cylinder liners that can easily be exchanged. Individual cylinder heads with 4 valves per cylinder promotes repairability and fuel economy.

The engine is equipped with a Scania developed Engine Management System, EMS, in order to ensure the control of all aspects related to engine performance. The injection system is Scania's XPI (Extra High Pressure Injection), a common rail system that in combination with SCR (Selective Catalytic Reduction) and EGR (Exhaust Gas Recirculation) gives low exhaust emissions with good fuel economy and a high torque. The engine can be fitted with many accessories such as air cleaners, silencers, PTOs and flywheels in order to suit a variety of installations.

	Engine speed (rpm)
	1800 rpm (60 Hz)
	PRP
Gross power (kW)	448
Gross power (kWe)	404
Gross power (kVA)	500
Gross torque (Nm)	2377
Spec fuel consumption. Full load (g/kWh)	199
Spec fuel consumption. 3/4 load (g/kWh)	200
Spec fuel consumption. 1/2 load (g/kWh)	209
Reductant consumption. Full load (g/kWh)	11
Heat rejection to coolant (kW)	210

**PRP** – **Prime power**: For continuous operation at varying load. Max mean load factor of 70% of rated power over 24 h of operation. 1 hour/12 hours period of accumulated peak overload to 110%.

#### Standard equipment

- Scania Engine Management System, EMS
- Extra high pressure fuel injection system, XPI
- Turbocharger (VGT)
- Fuel filter and extra pre-filter with water separator
- Fuel heater
- · Oil filter, full flow
- · Centrifugal oil cleaner
- Oil cooler, integrated in block
- Oil filler, in valve cover
- Deep front oil sump
- · Oil dipstick, in block
- · Magnetic drain plug for oil draining
- Starter, 1-pole 7.0 kW
- Alternator, 1-pole 100 A
- Flywheel, for use with friction clutch
- Silumin flywheel housing, SAE 1 flange
- Front-mounted engine brackets
- SCR system
- · EGR system
- Open crankcase ventilation
- Operator's manual

## Optional equipment

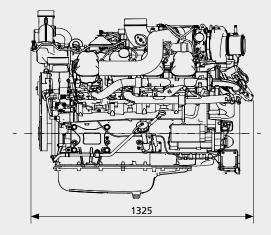
- Cooling package
- Puller and pusher fans
- Side-mounted PTO
- Exhaust connections
- Control and instrument panels
- Engine heater
- Stiff rubber engine suspension
- · Air cleaner
- Closed crankcase ventilation
- Studs in flywheel housing
- · Low coolant level reaction
- Ramp start delay
- Ramp up rate

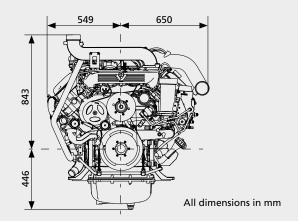


US Tier 4f

## **Engine description**

No of cylinders	90° V8
Working principle	4-stroke
Firing order	1 - 5 - 4 - 2 - 6 - 3 - 7 - 8
Displacement	16.4 litres
Bore x stroke	130 x 154 mm
Compression ratio	16.7:1
Weight	1375 kg (excl oil and coolant)
Piston speed at 1500 rpm	7.7 m/s
Piston speed at 1800 rpm	9.24 m/s
Camshaft	High position alloy steel
Pistons	Steel pistons
Connection rods	I-section press forgings of alloy steel
Crankshaft	Alloy steel with hardened
	and polished bearing surfaces
Oil capacity	35-45 dm³
Electrical system	1-pole 24 V

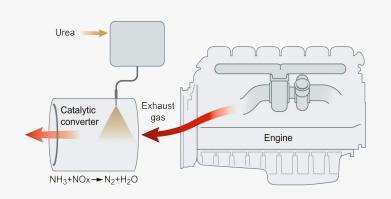








## EU Stage IV, US Tier 4f

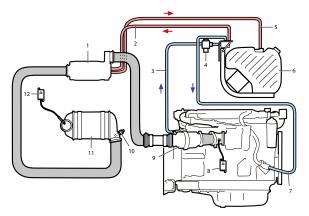


The principle for Scania SCR system

SCR (Selective Catalytic Reduction) technology is used on Scania's engines for EU Stage IV and US Tier 4f to reduce the  $\mathrm{NO}_{\mathrm{X}}$  content in the exhaust gases. A chemical process is started by injecting reductant, an urea and water mixture, into the exhaust gas stream. During injection the water evaporates and the urea breaks down to form ammonia. The ammonia then reacts with the nitrogen gases in the catalytic converter and forms harmless products such as nitrogen gas and water. Through the use of SCR the exhaust gases are purged of poisonous levels of  $\mathrm{NO}_{\mathrm{X}}$  in the best possible way. Scania is making use of a system that is carefully developed and tested in our own laboratory.

The reductant tank is available in different sizes and is heated by the engine's cooling system in order to avoid freezing of the urea solution; urea freezes at -11°C. The tank and a pump module are delivered as a unit which is fitted to brackets for an easy installation. The Scania system contains all mechanical and electrical parts needed except from the exhaust piping which is to be adapted according to the customers installation.

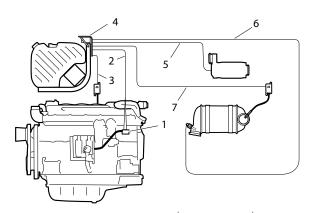
#### Mechanical system



		Standard	Optional
1	Evaporator module	✓	-
2	Reductant pressure line	2.5 m	4 m, 5 m, 6.5 m
3	Coolant hose for tank and pump heating	-	-
4	Coolant valve	✓	-
5	Reductant fluid return line	2.5 m	4 m, 5 m, 6.5 m
6	Reductant tank	38 I	45 I, 60 I, 63 I, 70 I
7	Coolant hose, return from tank and pump heating	-	-
8	NOx sensor with control unit	✓	-
9	Oxidation catalytic converter <sup>1)</sup>	Engine-mounted	Separately
10	Temperature sensor	✓	-
11	SCR catalyst	✓	-
12	NO <sub>x</sub> sensor with control unit	✓	-

<sup>1)</sup> Not DC13 085A or DC16.

## **Electric system**



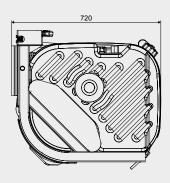
	Standard	Optional
1 Customer interface, SCR system	✓	_
2 between engine and SCR control unit	3 m	4.5 m, 6 m
3 NO <sub>x</sub> sensor electrical cable	3 m	4.5 m, 6 m
4 Electrical interface, SCR system	✓	-
5 Reductant doser electrical cable	3 m	4.5 m, 6 m
6 Temperature sensor electrical cable	3 m	4.5 m, 6 m, 9 m
7 NO <sub>x</sub> sensor electrical cable	3 m	4.5 m, 6 m, 9 m

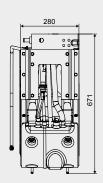


## EU Stage IV, US Tier 4f

#### Reductant tank - 38 litres

Total volume: 50 litres Filling volume: 38 litres





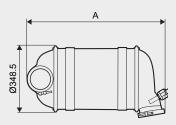
Other available sizes: 45 litres (total volume 62 litres)

60 litres (total volume 75 litres

63 litres (total volume 80 litres)

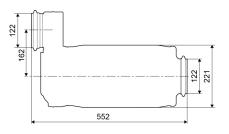
70 litres (total volume 88 litres)

## SCR catalyst

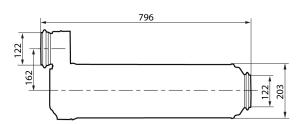


Engine	Dimensions A (mm)	
DC09 (202 kW - 257 kW)	786	
DC09 (276 kW - 294 kW)	900	
DC13 (257 kW - 331 kW)	900	
DC13 (368 kW - 405 kW)	970	
DC16	970	

## Evaporator module (DC9 and DC13)



## **Evaporator module (DC16)**



## Oxidation catalytic converter (not DC13 085A or DC16)

